

Comment La Simulation Supporte La Certification? Confidence in simulation for compliance in the energy sector (technical safety)

Dr Steve Howell – 23 May 2023



Dr Steve Howell

Steve is a chartered engineer with 25+ years experience in the application and development of CFD. He founded Abercus, an independent, privately-owned consultancy specialising in advanced engineering simulation, in 2010 to provide specialist simulation and modelling services, initially to the energy sector.

Steve is an active member of the CFD (Chair) and SGM* working groups at NAFEMS, the international organisation for engineering simulation.



* Simulation governance and management



Abercus

Abercus is an **independent**, privately-owned consultancy specialising in **advanced engineering simulation** – CFD, FEA, bespoke software tools and teaching/training.





Agenda

- Introduction.
- CFD for understanding risk in the offshore industry.
- CFD-based probabilistic explosion risk assessment .
- CFD-based fire risk assessment .
- CFD-based atmospheric dispersion.
- Confidence in simulation for certification.
 - Verification and validation.
 - Understanding the physics conceptual models, representativeness of the referent.
 - For widespread adoption in industry develop mature processes, blind benchmarking.
- Summary.

This page is hyperlinked. Click on the title bar to return to this page from anywhere in the presentation, and then navigate from here using the hyperlinks.



Introduction

- The use of engineering simulation is becoming ever more popular:
 - Digital twins.
 - Machine learning.
 - Simulation for certification.
- We need to remember that a simulation prediction is only as good as the verification and validation activities that underpin it.
- In the offshore industry, CFD has been widely used to support the safety case approach since the 1990s, and there are clear lessons to be learned...



Atmospheric dispersion





Helideck turbulence









Fire and smoke transport





Flaring and radiation





Incident radiation



Explosion modelling





Explosion safety timeline



[1] Risk and Emergency Preparedness Analysis, NORSOK standard Z-013 Annex F, Rev 3, 2010.



NORSOK Z-013

• The oil and gas industry has steadily moved towards a probabilistic approach for explosion risk assessment (ERA) since the conception of the NORSOK Z-013 standard [1] in the late 1990's and its first publication in 2001.



[1] Risk and Emergency Preparedness Analysis, NORSOK standard Z-013 Annex F, Rev 3, 2010.



NORSOK Z-013 – typical methodology

- A probabilistic explosion risk assessment in line with NORSOK Z-013 involves three steps:
 - I. CFD simulations use computational fluid dynamics (CFD) to simulate a large number of deterministic cases (for ventilation, gas dispersion and explosion) to form a database of representative scenarios for pre and post (delayed) ignition behaviour following a loss of containment of flammable material.

Risk and emergency preparedness assessment	Risk and emergency preparedness assessment	NORSOK STANDA	ARD	Z-01: Edition 3, October 201
Risk and emergency preparedness assessment	Risk and emergency preparedness assessment			
		Risk and emergen	cy preparedne	ss assessment
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NORSOK Z-013 – typical methodology

- I. CFD simulations
 - Simulate a large number of representative scenarios using an application-specific CFD code (cannot use a general-purpose CFD code).









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 - 2. Probabilistic analysis consider frequencies and probabilities of release and ignition for each simulated scenario to construct exceedance data for blast loads.







NORSOK Z-013 – typical methodology

- 2. Probabilistic analysis
 - Consider frequencies and probabilities of release and ignition for each simulated scenario to construct exceedance data for blast loads.
 - Stages of analysis are decoupled so that each is a separate body of work connected only by frequency arguments relating to a single metric.
 - With an understanding of the frequencies of occurrence at each stage, exceedance data for the explosion loads can be compiled.





2

NORSOK Z-013 – typical methodology

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 - 2. Probabilistic analysis consider frequencies and probabilities of release and ignition for each simulated scenario to construct exceedance data for blast loads.
 - 3. Determine the blast loads from the exceedance data, retrieve the blast load corresponding to the frequency acceptability criterion.





NORSOK Z-013 – exceedance curves and the 10⁻⁴ criterion

- 3. Determine the blast loads
 - The exceedance curves show the predicted frequency for explosion loading at a target of interest.
 - For a specified allowable frequency, in this case 10⁻⁴ /yr, the design load is read from the curve and can be used for structural design.





NORSOK Z-013 – potential for inconsistency

- NORSOK Z-013 is not prescriptive there is room for interpretation.
- The **devil is in the detail**, and each party undertaking probabilistic ERA in line with the standard is required to develop its own approach.
- Inevitably this can lead to inconsistency across the industry [2,3].
- This was recognised as early as the 1990s.

[2] A review of the Q9 equivalent cloud method for explosion modelling, Stewart J and Gant S (UK HSE), FABIG newsletter 75, 2019.

[3] Quantifying risk and how it all goes wrong, Miller K, Hazards 28, 2018.



NORSICX standard is developed with broad porticium industry participation by interested parties in the region pertoisum industry and is corred by the Konregian Industry, Pasae note that while every effort has made to ensure the accurso of the NORSICX standard, nether OF, nor The Federation of Norwegian stry or any of their members all assume labelity for any use thereof. Standards Norway is responsible for the initiation and publication of this NORSICX standard. Intertuin of the Noregian dates Norway to the nether the nether of the NORSICX standard. Intertuin dates Norway is nether the NORSICX standard. Intertuin dates Norway to Nors 422 Telephone: + 47 67 88 6 60 notwise 18, P.O. Stor 422

NORSOK Z-013 – previous ERA blind comparison [4]

- In 1999, Statoil and Norsk Hydro arranged a blind comparison exercise to investigate the potential for inconsistency with the NORSOK Z-013 approach:
 - Five leading Norwegian consultancies performed nominally identical probabilistic ERA for the Huldra platform [4].
 - Exceedance curves for overpressure were compiled and presented anonymously (identified only as A to E).



[4] Comparison of Five Corresponding Explosion Risk Studies Performed by Five Different Consultants, Holen J, ERA Conference, London, 2001.



NORSOK Z-013 – previous ERA blind comparison [4]

- Four participants (A-D) used the FLACS CFD code and simulated transient dispersion.
- The fifth participant (E) used FLUENT for ventilation/ dispersion and FLACS for explosion, and simulated steady-state dispersion.



Air changes - 10 m/s wind

[4] Comparison of Five Corresponding Explosion Risk Studies Performed by Five Different Consultants, Holen J, ERA Conference, London, 2001.



NORSOK Z-013 – previous ERA blind comparison [4]

- Participants A-D predicted a 10⁻⁴/yr overpressure of 0.5-1.0 barg at the firewall:
 - Predictions A and C were very close.
- Participant E predicted 2 barg.
- As a consequence of this comparison, standard ERA procedures were agreed in Norway.
- However, it seems that unfortunately they have diverged again in recent years.



Exceedance curves for overpressure at the firewall

[4] Comparison of Five Corresponding Explosion Risk Studies Performed by Five Different Consultants, Holen J, ERA Conference, London, 2001.



NORSOK Z-013 – concerns with current methodology

- In recent years, several parties have expressed concerns relating to the consistency of the probabilistic approach:
 - NORSOK Z-013 is not prescriptive there is room for interpretation.
 - There is no international standard detailing the methodology.
 - No similar benchmark as that carried out in Norway in the late 1990s has ever been performed in the UK or other regions around the world.
 - Abercus has reviewed several probabilistic studies and, depending upon the input assumptions, the design blast loads may vary significantly.



NORSOK Z-013 – concerns with current methodology

- In recent years, several parties have expressed concerns relating to the consistency of the probabilistic approach.
- Recent work from the UK HSE stated [2]:
 - Clearer guidance on how probabilistic ERA should be undertaken is needed, along with more rigorous documentation of the assumptions, and associated uncertainties, made when performing an ERA to determine an overpressure exceedance curve. With the present system, it is extremely difficult to have proper oversight (either by the client or regulator) when the ERA is based on so many expert judgement decisions. There is little value in undertaking ERA studies if the results cannot be trusted.

[2] A review of the Q9 equivalent cloud method for explosion modelling, Stewart J and Gant S (UK HSE), FABIG newsletter 75, 2019.



NORSOK Z-013 – concerns with current methodology

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- In 2021, the UK Institution of Mechanical Engineers (IMechE) released a technical safety guide – ALARP for engineers [5]:
 - Page 10 UK legislation does not require the quantification of risks, and the methods of estimating or calculating them are prone to unacceptable errors and uncertainties.
 - Page 60 The use of probabilistic prediction methods such as risk matrices and QRA are not recommended.
 - Page 60 Probabilistic mis-judgements may have been a cause in most major accidents.
 - Page 95 Probabilistic errors can be notoriously difficult to find, even by experts, so a sufficiently rigorous quality assurance process, (which interrogates the data collection, its interpretation, the algorithms, and the model's architecture), may not be a realistic proposition.

[5] ALARP for engineers: a technical safety guide, IMechE, 2021.

https://www.imeche.org/page-not-found?aspxerrorpath=/docs/default-source/I-oscar/reports-policy-statements-and-documents/alarp-technical-safety-guide_2021.pdf

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MECHANICA

NORSOK Z-013 – concerns with current methodology

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 - Note that this document has been withdrawn and we are awaiting an update...

Institution of MECHANICAL ENGINEERS Become a Member							
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You might find these	e pages helpful:						
• <u>Homepage</u>							
Membership and r	registration						
Get Involved	211						
Training							
Events							
 Industry sectors 							
Libraries & Archive	2						

[5] ALARP for engineers: a technical safety guide, IMechE, 2021.

https://www.imeche.org/page-not-found?aspxerrorpath=/docs/default-source/1-oscar/reports-policy-statements-and-documents/alarp-technical-safety-guide_2021.pdf



NORSOK Z-013 – concerns with current methodology

- In recent years, several parties have expressed concerns relating to the consistency of the probabilistic approach.
- Abercus has two recommendations to improve consistency:
 - I. Use relative acceptance criteria rather than absolute acceptance criteria [6].

This approach has the significant benefit that any uncertainties in the input assumptions are inherent in both the acceptance model and the model used to create the relative criterion, so that when they are compared any error will, to a large degree, cancel out.



[6] On the 10-4 lyr criterion for blast overpressure, An alternative comparative approach for safer design, Hazards 30 conference, 2020.



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 - 2. Undertake blind benchmarking within a joint industry project to gain a better understanding of the uncertainties relating to the probabilistic approach – PROBABLAST JIP [7].



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[7] The benefits of blind benchmarking of Probabilistic Explosion Risk Analysis (ERA) studies, FABIG Webinar, 13 January 2021.



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NORSOK Z-013 – concerns with current methodology

- In recent years, several parties have expressed concerns relating to the consistency of the probabilistic approach.
- In the Norwegian sector, it may already be too late for CFD-based methods [8]:
 - Studies have indicated significant uncertainty in the explosion analysis late in detail engineering phase, relating to both the inputs to the analysis the CFD analysis and the probabilistic methodologies used.
 - To address this, *RispEx* has been developed to replace the use of CFD-based methods. It is a simplified tool based on learning (look-up) from previous CFD studies.

[8] RispEx - Simplified tool for explosion load decision support, FABIG Webinar, 9 December 2020.





- Another common CFD application for offshore safety is modelling fire risk.
- Again, the approach is not prescriptive, and there is plenty of scope for inconsistency.



[9] Confidence in CFD for fire applications, IMechE Seminar, 27 September 2022.





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Personal experience (oil and gas)
Fire and smoke assessment for an off	shore platform (updated by Abercus with KFX)
Laving Sourt's databased	CD concentration = 0.12% (rotwine) CDL concentration = 4% (rotwine)
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n D C a	
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[9] Confidence in CFD for fire applications, IMechE Seminar, 27 September 2022.


CFD-based fire risk assessment

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CFD-based fire risk assessment

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CFD-based atmospheric dispersion

 In ~2010, CFD was withdrawn as an option for simulating atmospheric dispersion for onshore regulatory compliance in France – this was because there had been too much inconsistency between practitioners with the CFD-based approach.

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	finida da	e Ronnes Dratinues nour la réalization de
	modélisa atmosphe	tions 3D pour des scénarios de dispersion érique en situation accidentelle
	Rapport o	de synthèse des travaux du Groupe de Travail
	G	3D
N" de version	G	3D личнох
N° de version	G	30 роннох Сощинация
N° de versien	Date Juiliet 2015	Commentant Premiere version publice Ref: (RA-15-14097-04052A
3° de version 	Date Juiliet 2015	Commentant Commentant Premiere version publice Ret : DRA-15-146997-66452A

• A blind benchmarking exercise was subsequently established to explore inconsistency between practitioners, in order to re-establish confidence in the CFD approach [10].

[10] Guide de bonnes pratiques pour la realisation de modelisations 3D pour des scenarios de dispersion atmospherique en situation accidentelle, Ineris report DRA-15-148997-06852A, July 2015.



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How can we achieve confidence in simulation for certification?

- Through rigorous verification and validation, capturing all relevant physics
 This requires significant effort that should not be underestimated.
- For widespread adoption in industry:
 - Develop mature processes embed best practice within a workflow approach.
 - Competence training and accreditation for both CFD users and CFD codes/workflows.
 - Improve confidence in the CFD process through blind benchmarking.
 - How to interpret the CFD predictions absolute or relative criteria.
 - Standard templates for certification using CFD.



Verification and validation

• ASME and NAFEMS have published a What is? guide that is freely available for download: http://www.nafems.org/publications/browse_buy/browse_by_topic/qa/verification_and_validation/







www.asme.org www.nafems.org



Verification and validation

- ASME and NAFEMS have published a What is? guide that is freely available for download: http://www.nafems.org/publications/browse_buy/browse_by_topic/qa/verification_and_validation/
- Verification is:
 - the process of determining that a computational model accurately represents the underlying mathematical model and its solution.
- Validation is:
 - the process of determining the degree to which a model is an accurate representation of the real world from the perspective of the intended uses of the model.





ode

Confidence in simulation for certification

Verification and validation

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- Verification is:

Are the underlying equations being solved correctly?

- Validation is:
 - Are the underlying equations being solved the correct equations?



Confidence in simulation for certification

Verification and validation

- ASME and NAFEMS have published a What is? guide that is freely available for download:
- Verification is:































Verification and validation

- What is validation?
 - From ASME V&V 10 2019:

Validation is the process of determining the degree to which the model is an accurate representation of *corresponding physical experiments* from the perspective of the intended uses of the model.

 This is different to NAFEMS WT09 and V&V 10 2006: Validation is the process of determining the degree to which a model is an accurate representation of the real world from the perspective of the intended uses of the model.





Verification and validation

- NAFEMS validation spectrum
 - Essentially V&V 10 requires a quantitative comparison of the simulation outputs with the outputs of a validation experiment.
 - Whilst this might represent best practice, often it is not possible to undertake physical testing within the scope of a real project.
 - NAFEMS recognises this and has developed the validation spectrum.













Verification and validation

• NAFEMS validation spectrum



Abercus 7 Queen's Gardens Aberdeen AB15 4YD <u>www.abercus.com</u> © 2023 Abercus. All Rights Reserved. Reality of interest

Understanding the physics

- Conceptual model
 - The collection of assumptions and descriptions of physical processes representing the solid mechanics behavior from which the mathematical model and *referent* can be constructed.
 - Think of this as a free body diagram for the simulation.


















































Understanding the physics Conceptual model ANWC23 Real validation case studies Example 2 - compartment fire with conjugate heat transfer Real validation case studies • Exp-D – vessel heated by electric blanket **NAFEMS SGMWG** Domain: electric blanket **Object: different fluid** Greg Westwater (Chair), Alexander Karl, Steve Howell within vessel Conjugate heat transfe Conservation of energy FEMS World Congress 2023 | Tampa, Florida, USA | May 15-18 20 95









Understanding the physics Conceptual model ANWC23 Real validation case studies Example 2 - compartment fire with conjugate heat transfer Real validation case studies • Exp-E (pool fire) **NAFEMS SGMWG** Domain: within compartment Object: different fluid Greg Westwater (Chair), Alexander Karl, Steve Howell Basic flow: onservation of mas Conservation of momer vessel Film: isothermal, no deposition of soot ransport of water droplet ervation of m Domain: Water system Flow through water no 99











118

Confidence in simulation for certification

Understanding the physics

• Representativeness of the referent

Discussion Representativeness of the referent Reality of interest - The bottom part of the diagram Abstraction Conceptual model (ROI) relating to validation quality is detailed ASME V&V 10-2019 (Derived from in ASME V&V 10. Validation case in hierarchy - For the top part of the diagram relates Abstraction Conceptual to abstraction from the reality of model (VC) Simulation Experimenta interest, which is less well defined. branch Revise model or simulation Simulation model Quantitative - The latest contribution from NAFEMS or experiment is to recommend that a PIRT* analysis be undertaken to formally identify the important physical phenomena for any Next validation case in hierarch particular validation case. * Phenomena Identification and Ranking Techi



NWC23

Real validation case studies

NAFEMS SGMWG

Greg Westwater (Chair), Alexander Karl, Steve Howell

Understanding the physics

• Representativeness of the referent





Understanding the physics

• Representativeness of the referent





Understanding the physics

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How can we achieve confidence in simulation for certification?

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 This requires significant effort that should not be underestimated.
- For widespread adoption in industry:
 - Develop mature processes embed best practice within a workflow approach.
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 - How to interpret the CFD predictions absolute or relative criteria.
 - Standard templates for certification using CFD.



How can we achieve confidence in simulation for certification? Develop mature processes – embed best practice within a workflow approach





How can we achieve confidence in simulation for certification? Blind benchmarking – NAFEMS SGMWG database of blind benchmarks





How can we achieve confidence in simulation for certification? Blind benchmarking – NAFEMS SGMWG database of blind benchmarks



How can we achieve confidence in simulation for certification? Blind benchmarking – NAFEMS SGMWG database of blind benchmarks



How can we achieve confidence in simulation for certification? Blind benchmarking – NAFEMS SGMWG database of blind benchmarks



Summary

- The use of engineering simulation is becoming ever more popular:
 - Digital twins
 - Machine learning
 - Simulation for certification.
- We need to remember that a simulation prediction is only as good as the verification and validation activities that underpin it.
- In the offshore industry, CFD has been widely used to support the safety case approach since the 1990s, and there are clear lessons to be learned...
- ... confidence in simulation can be eroded if there is inconsistency between parties – in some regions, this has precipitated a shift away from engineering simulation for certification



Summary

- How can we achieve confidence in simulation for certification?
 - Through rigorous verification and validation, capturing all relevant physics
 - This requires significant effort that should not be underestimated.
- The following recommendations should be considered:
 - Develop mature processes embed best practice within a workflow approach.
 - Competence training and accreditation for both CFD users and CFD codes/workflows.
 - Improve confidence in the CFD process through blind benchmarking.
 - How to interpret the CFD predictions absolute or relative criteria.
 - Standard templates for certification using CFD.



Summary

- A simulation prediction is only as good as the verification and validation activities that underpin it:
 - This is becoming more important than ever with the emergence of machine learning tools where predictions may not depend upon physics-based models.
 - If there are important physics missing from the physical experiment, the outcomes of a simulation model and physical validation experiment can agree very well with each other, but not necessarily with the reality of interest.
 - Simulation tools should not be used as *out-of-the-box* solutions. It is not possible to validate a simulation code alone, it is the combination of code plus user, or code plus workflow that must be validated.
 - To have confidence in simulation predictions requires the V&V 10 diagram to be considered in its entirety – this is the responsibility of the user of the simulation code, not the code developer, and it represents a significant investment of effort.





Contact us

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